

Davis Standard Work Locating Bushings

For use with Davis Series GP, AF and AFS Cutters (English)

Bushings are supplied by us to any size specification, but the following prices apply to Davis Standards as listed below. The "slot" dimensions below correspond to the "width" dimensions of the cutter.

ORDER BUSHINGS BY GIVING INFORMATION AS FOLLOWS:

Sample order - No. 2 BUSHING, No. D-4427, 2-3/16" Dia. X 1/2" Slot x 3" Long

Size No. 1			Size No. 2			Size No. 3			Size No. 4			Size No. 5		
HEIGHT 2" *			HEIGHT 3"			HEIGHT 4"			HEIGHT 4 1/2"			HEIGHT 6"		
Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot
D-4400	1/2	**3/16	D-4425	2-1/16	1/2	D-4441	3-1/16	3/4	D-4457	4-1/16	1	D-4473	5-1/16	1-1/4
D-4401	9/16	**3/16	D-4426	2-1/8	1/2	D-4442	3-1/8	3/4	D-4458	4-1/8	1	D-4474	5-1/8	1-1/4
D-4402	5/8	3/16	D-4427	2-3/16	1/2	D-4443	3-3/16	3/4	D-4459	4-3/16	1	D-4475	5-3/16	1-1/4
D-4403	11/16	3/16	D-4428	2-1/4	1/2	D-4444	3-1/4	3/4	D-4460	4-1/4	1	D-4476	5-1/4	1-1/4
D-4404	3/4	3/16	D-4429	2-5/16	5/8	D-4445	3-5/16	7/8	D-4461	4-5/16	1	D-4477	5-5/16	1-1/4
D-4405	13/16	3/16	D-4430	2-3/8	5/8	D-4446	3-3/8	7/8	D-4462	4-3/8	1	D-4478	5-3/8	1-1/4
D-4406	7/8	3/16	D-4431	2-7/16	5/8	D-4447	3-7/16	7/8	D-4463	4-7/16	1	D-4479	5-7/16	1-1/4
D-4407	15/16	1/4	D-4432	2-1/2	5/8	D-4448	3-1/2	7/8	D-4464	4-1/2	1	D-4480	5-1/2	1-1/4
D-4408	1	1/4	D-4433	2-9/16	5/8	D-4449	3-9/16	7/8	D-4465	4-9/16	1-1/4	D-4481	5-9/16	1-1/2
D-4409	1-1/16	1/4	D-4434	2-5/8	5/8	D-4450	3-5/8	7/8	D-4466	4-5/8	1-1/4	D-4482	5-5/8	1-1/2
D-4410	1-1/8	1/4	D-4435	2-11/16	5/8	D-4451	3-11/16	7/8	D-4467	4-11/16	1-1/4	D-4483	5-11/16	1-1/2
D-4411	1-3/16	1/4	D-4436	2-3/4	5/8	D-4452	3-3/4	7/8	D-4468	4-3/4	1-1/4	D-4484	5-3/4	1-1/2
D-4412	1-1/4	1/4	D-4437	2-13/16	3/4	D-4453	3-13/16	1	D-4469	4-13/16	1-1/4	D-4485	5-13/16	1-1/2
D-4413	1-5/16	5/16	D-4438	2-7/8	3/4	D-4454	3-7/8	1	D-4470	4-7/8	1-1/4	D-4486	5-7/8	1-1/2
D-4414	1-3/8	5/16	D-4439	2-15/16	3/4	D-4455	3-15/16	1	D-4471	4-15/16	1-1/4	D-4487	5-15/16	1-1/2
D-4415	1-7/16	3/8	D-4440	3	3/4	D-4456	4	1	D-4472	5	1-1/4	D-4488	6	1-1/2
D-4416	1-1/2	3/8												
D-4417	1-9/16	3/8												
D-4418	1-5/8	3/8												
D-4419	1-11/16	3/8												
D-4420	1-3/4	3/8												
D-4421	1-13/16	1/2												
D-4422	1-7/8	1/2												
D-4423	1-15/16	1/2												
D-4424	2	1/2												

- Height of Size No. 1 Bushings - 1/2" through 15/16" are twice the Dia. In length. 1" and up are 2" long.
- **These two Bushings are furnished with 3/16" Slots to accept the 3/16" Wide Reinforced Back Cutters (made for Keyways under 3/16" in size).
- All Bushing Diameters are held .001" to .002" under the Bore size.
- All Cutter Slots are held to .002" to .003" over the Basic Keyway Size.
- Prices will be quoted upon request for Extra Length Bushings or Taper Bushings for Tapered Holes.
- All Bushings are made of cast iron.
- When ordering Non-Standard Size Bushings, please provide drawings of the Parts to be Keywayed help to ensure proper fits.

Davis Standard Work Locating Bushings

For use with Davis Series GP, AF and AFS Cutters (Metric)

Bushings are supplied by us to any size specification, but the following prices apply to Davis Standards as listed below. The "slot" dimensions below correspond to the "width" dimensions of cutters.

Size No. 1			Size No. 2			Size No. 3			Size No. 4			Size No. 5		
HEIGHT 2"*			HEIGHT 3"			HEIGHT 4"			HEIGHT 4 1/2"			HEIGHT 6"		
Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot
D-4684	12mm	**3/16	D-4708	51mm	16mm	D-4724	76mm	22mm	D-4738	102mm	28mm	D-4755	128mm	32mm
D-4685	14mm	5mm	D-4709	52mm	16mm	D-4725	78mm	22mm	D-4739	104mm	28mm	D-4756	130mm	32mm
D-4686	15mm	5mm	D-4710	54mm	16mm	D-4726	80mm	22mm	D-4740	105mm	28mm	D-4757	132mm	36mm
D-4687	16mm	5mm	D-4711	55mm	16mm	D-4727	82mm	22mm	D-4741	106mm	28mm	D-4758	134mm	36mm
D-4688	18mm	6mm	D-4712	56mm	16mm	D-4728	84mm	22mm	D-4742	108mm	28mm	D-4759	135mm	36mm
D-4689	20mm	6mm	D-4713	58mm	16mm	D-4729	85mm	22mm	D-4743	110mm	28mm	D-4760	136mm	36mm
D-4690	22mm	6mm	D-4714	60mm	18mm	D-4730	86mm	25mm	D-4744	112mm	32mm	D-4761	138mm	36mm
D-4691	24mm	8mm	D-4715	62mm	18mm	D-4731	88mm	25mm	D-4745	114mm	32mm	D-4762	140mm	36mm
D-4692	25mm	8mm	D-4716	64mm	18mm	D-4732	90mm	25mm	D-4746	115mm	32mm	D-4763	142mm	36mm
D-4693	26mm	8mm	D-4717	65mm	20mm	D-4733	95mm	25mm	D-4747	116mm	32mm	D-4764	144mm	36mm
D-4694	28mm	8mm	D-4718	66mm	20mm	D-4734	96mm	28mm	D-4748	118mm	32mm	D-4765	145mm	36mm
D-4695	30mm	8mm	D-4719	68mm	20mm	D-4735	98mm	28mm	D-4749	120mm	32mm	D-4766	146mm	36mm
D-4696	32mm	10mm	D-4720	70mm	20mm	D-4736	100mm	28mm	D-4750	122mm	32mm	D-4767	148mm	36mm
D-4697	34mm	10mm	D-4721	72mm	20mm	D-4737	101mm	28mm	D-4751	124mm	32mm	D-4768	150mm	36mm
D-4698	35mm	10mm	D-4722	74mm	20mm	D-4724	76mm	22mm	D-4752	125mm	32mm			
D-4699	36mm	10mm	D-4723	75mm	20mm	D-4725	78mm	22mm	D-4753	126mm	32mm			
D-4700	38mm	10mm	D-4708	51mm	16mm	D-4726	80mm	22mm	D-4754	127mm	32mm			
D-4701	40mm	12mm							D-4738	102mm	28mm			
D-4702	42mm	12mm												
D-4703	44mm	12mm												
D-4704	45mm	14mm												
D-4705	46mm	14mm												
D-4706	48mm	14mm												
D-4707	50mm	14mm												

Davis Bushing Holders

Only one Bushing Holder is required for each size range of English or Metric Bushings.

Part No.	Used with Bushings
DA-1	Size. No. 1
DA-2	Size No. 2
DA-3	Size No. 3
DA-4	Size No. 4
DA-5	Size No. 5